



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2282-7

Job Sheet 182553



Part No: D2282-7

Job Qty: 160 ea

Part Name: Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/28/18

Job Tracking No:

Due Date: 9/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	160 Ea		9/20/18	0.00	0.00	Start Up Machining		JBD 18/09/18
100	Hardinge	160 pcs		9/20/18	0.02	4.17	Hardinge		↓
120	QC	160 pcs		9/20/18	0.00	0.00	QC8		7/21/18/09/27
130	Packaging	160 pcs		9/20/18	0.00	0.00	Packaging3		DYC 18/09/18
140	QC21-SA	160 Ea		9/20/18	0.00	0.00	QC21		

Part Op 100 - 1-Turn as per Dwg D2282 and Folio FA190
Descriptions: 130 - ***STOCK IN LARGE FAB***

DAS SEP 27 2018
21
9-30

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304P0.675W.091	304/316 Pipe .675 OD x .091 Wall Thickness	10.6560 ft (.0666 ea)	90-Start up Operation	51098840

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304P0.675W.091	11	1	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Handle Tube	0.795Inches ± 0.010	0.805 0.785		
2	Handle Tube	0.493Inches ± 0.010	0.503 0.483		
3	Handle Tube	0.675Inches ± 0.010	0.685 0.665		

Plex 8/28/18 10:10 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐	AGAINST DEPARTMENT/PROCESS Skid-tube Machining ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering Quality ☐ Other ☐			
		ive : _____		MRB (QSI042) Approval	
		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	

DART AEROSPACE
Container No: S113866
Part: D2282-7
Job No: 182553
Serial No/Batch: S113866
Revision: _____
Inspector: _____
Exp Date: _____
Instructions: Various STC's
Date: 09/26/18

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Haverhill, MA 01830
 Tel: 978.333.8300
 Email: sales@dartaero.com
 www.dartaerospace.com

FAULT CATEGORY					
☐ Doc/Data	☐ Offset/Setup	☐ Centre Not Concentric	☐ BOM/Route	☐ Power Loss/Surge	☐ Positioned Wrong
☐ Equip/Tooling	☐ Supplier	☐ Cracks	☐ Broken/Damage/Defect	☐ Folio/Program	☐ Outside Dimensions
☐ Handling/Pre	☐ Training	☐ Crimp/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified	☐ Grain	☐ Over/Under tolerance
☐ Material	☐ Use for Testing	☐ Cuffs	☐ Contamination	☐ Weld	☐ Part Incorrect
☐ Internal Transport	☐ Poor Information	☐ Crushing	☐ Countersink	☐ Wrong Stock Pulled	☐ Part Lost/Missing
☐ Tribal Knowledge	☐ Rushing	☐ Heat Treat	☐ Cut Too Short	☐ Out of Sequence	☐ Part Moved
☐ LOA	☐ Product Improvement	☐ Wave/Twist in Tube	☐ Instructions Incomplete/Unclear	☐ Off-set	☐ Drawing
☐ Substation	☐ Process Improvement	☐ Marks/Chatter	☐ Drill Holes	☐ Mislabeled	☐ Finish
☐ Past Expiry Date	☐ Manufacturing Process	OTHER : _____			
☐ Misidentified	☐ Past Due				